



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-041W
Job Sheet 169441



Part No: D5149-041W

Job Qty: 4 ea

Part Name: Fwd Step Base Assembly Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Wing walk 1138423

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/14/17	0.00	0.00	Start Up Large Fab-3		<i>EL</i>
110	Large Fab	4 pcs		12/14/17	0.00	3.28	Large Fab 2		<i>EL</i>
120	QC	4 pcs		12/14/17	0.00	0.00	QC9		<i>PD 17-12-14</i>
130	QC	4 pcs		12/14/17	0.00	0.00	QC5		<i>PD 17-12-14</i>
140	HandFinish	4 pcs		12/14/17	0.00	0.56	HandFinish1		<i>BEB 17/12/15</i>
150	QC	4 pcs		12/14/17	0.00	0.00	QC7-4		<i>BR 17-12-15</i>
160	Powdercoat	4 pcs		12/14/17	0.00	0.11	Powdercoat1		<i>PR 17-12-15</i>
170	QC	4 pcs		12/14/17	0.00	0.00	QC3		<i>BEB 17/12/16</i>
180	HandFinish	4 pcs		12/15/17	0.00	0.56	HandFinish3		<i>BEB 17/12/16</i>
190	QC	4 pcs		12/15/17	0.00	0.00	QC3		<i>38</i>
200	Packaging	4 pcs		12/15/17	0.00	0.00	Packaging3-2		<i>3-88</i>
210	QC21-SA	4 Ea		12/15/17	0.00	0.00	QC21		

Operation
90-Start up

DART
AEROSPACE
S021505



Fwd Step Base Assembly Weldment

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DAS 31 DEC 18 2017

n.mario

PART NO: D5149-041W
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/13/17
Job No: 169441

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																